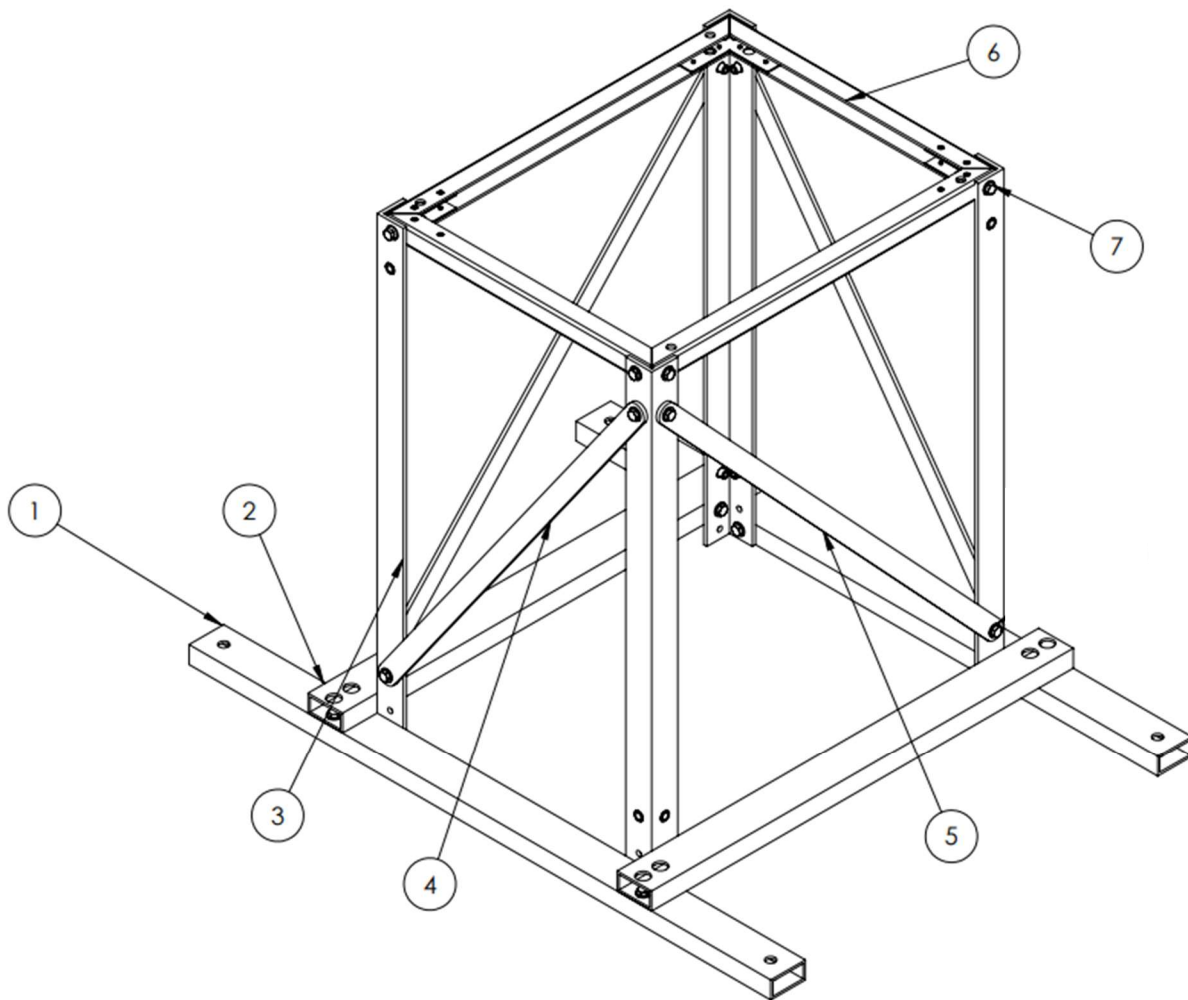




Floor/Roof Stand (PN 820065)

Assembly Instructions



Included Parts:

Item Number	Part Number	Description	Quantity
1	820065-A	Base, Lower Assembly	2
2	820065-B	Base, Upper	2
3	820065-C	Angle Channel/Stand Legs	4
4	820065-D	Cross-brace, Short	2
5	820065-E	Cross-brace, Long	2
6	820065-F	Stand Top Base	1
7	701134	Grade 5 Steel Hex Head Screw, Zinc-Plated, ¼” – 20 Thread Size, ¾” Long	32
Not Shown	701324	High-Strength Grade 8 Steel Hex head Screw, Zinc-Aluminum Coated, 5” – 18 Thread Size, 2-3/4” Long	4
Not Shown	701325	Flat Washer, 5/16” Size, .688 OD/.05”-.08” Thick, Galvanized	8
Not Shown	701327	Split Lock Washer 5/16” Screw Size, Galvanized	4
Not Shown	701328	Hex Nut 5/16” – 18 Thread Size, Ultra-Coated, ½” Width	4
Not Shown		Floor/Roof Stand Assembly Instruction Booklet	1

Tools Required:

- Drill with socket set
 - 7/16” and ½” sockets
- ½” wrench

Assembly Instructions:

1. Using 8x – Grade 5 Steel Hex Head Screws (Item 7) - attach 4x Stand Leg (Item 3) to Stand Top Base (Item 6). Tighten using drill and 7/16” socket.



2. Using 8x – Grade 5 Steel Hex Head Screws (Item 7) - attach 2x Long Cross-braces (Item 5) and 2x Short Cross-braces (Item 4) to Stand Legs (Item 4). Tighten using drill and 7/16” socket.



- Using 4x – Grade 5 Steel Hex Head Screws (Item 7) - Attach 2x Base, Lower Assembly (Item 1) to Stand Legs (Item 4). Tighten using drill and 7/16” socket.



- Using 4x – Grade 5 Steel Hex Head Screws (Item 7) - attach 2x Base, Upper (Item 2) to Stand Legs (Item 4). Tighten using drill and 7/16” socket.



- Using 8x – Grade 5 Steel Hex Head Screws (Item 7), attach Base, Upper (Item 2) and Base, Lower (Item 1) to each other. Tighten using drill and 7/16” socket.



- Place on flat level surface. The finished stand can be bolted to the surface, attached to longer 2x4, or sandbags can be utilized to provide additional stability and reduce risk of tipping in high wind weather conditions.
- Using 4x - Coated Hex Head Screw Assembly (PNs 701324, 701325, 701327, 701328), bolt BirdBuffer machine to the top frame (Item 6). Tighten all bolts and nuts using 1/2” wrench and socket.

